

DIRECT  $^1\text{H}$  NMR ASSAY OF THE ENANTIOMERIC COMPOSITION OF AMINES AND  $\beta$ -AMINO  
ALCOHOLS USING O-ACETYL MANDELIC ACID AS A CHIRAL SOLVATING AGENT

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Abstract - The chiral solvating agent (R)-O-Acetyl Mandelic Acid (ROAM) is an effective agent for the direct  $^1\text{H}$  NMR assay of the enantiomeric composition of amines and amino-alcohols.

The continued interest in asymmetric synthesis and the more stringent demands, within the pharmaceutical industry, for licensing drugs of known enantiomeric composition has stimulated the need for accurate methods for the determination of enantiomeric purity. Non-chiroptical methods rely upon the formation of diastereoisomeric derivatives or complexes for analysis by multinuclear NMR or chromatography. The NMR methods either involve use of a chiral derivatising agent,<sup>1</sup> chiral shift reagent,<sup>2</sup> or chiral solvating agent<sup>3</sup> in order that chemical shift non-equivalence may be observed in the diastereoisomeric species. Although substantial developments have been made in these methods, further improvements are still needed for *in situ* NMR methods for determining the enantiomeric composition of amines and  $\beta$ -amino alcohols. The latter group of compounds are important  $\alpha$  and  $\beta$ -adrenoreceptor blockers for which a precise knowledge of enantiomeric purity is critical. The preparatory drug 'Propranolol',<sup>4</sup> for example, is a  $\beta$ -amino alcohol in which the S enantiomer acts as a ' $\beta$ -blocker' while the R isomer may function as a contraceptive. There have been some preliminary reports discussing the potential of using the NMR properties of diastereoisomeric salts for assaying acids<sup>4</sup> and amines.<sup>5</sup> We herein report the use of (R)-O-acetyl mandelic acid (R)-OAM as a convenient chiral solvating agent. It forms soluble diastereoisomeric salts with a wide range of amines and amino-alcohols, permitting a direct measure of their enantiomeric composition.

In a typical experiment, the amine or amino-alcohol (0.05 mmol.) and (S) or (R)-OAM (0.06 mmol.) are dissolved in  $\text{CDCl}_3$  or  $\text{C}_6\text{D}_6$  and their  $^1\text{H}$  NMR spectrum recorded. In these non-polar solvents, proton transfer is essentially complete and in the resultant diastereoisomeric salts  $^1\text{H}$  NMR chemical shift non-equivalence is observed for one or more of the solvate resonances proximate to the nitrogen. The compounds investigated, 1-10, are shown above and the NMR data are collated in Table 1. Using mixtures of 1-3 and 7-10 of pre-determined enantiomeric composition, an excellent agreement ( $\pm 1\%$ ) between known composition and NMR determined values was obtained. A typical set of  $^1\text{H}$  NMR spectra are shown in Figure 1 for salts of 3 and (R)-OAM, observing the  $\alpha$  C-H proton of 3. The chemical shift difference between anisochronous resonances is sufficient to permit direct integration, and the method is intrinsically sensitive. Using a commercially available sample of S-(-)- $\alpha$ -methylbenzylamine (Aldrich 11, 556-8), it was possible to measure the percentage of the residual (R) enantiomer as 2% ( $\Delta\delta(\text{CDCl}_3)_{298\text{K}} = 0.182$  ppm, using (S)-OAM). Therefore the sample was 96% enantiomerically pure. The detection limit of this method is set by the signal to noise limit of the FTNMR spectrometer used.

The spectra were typically observed in benzene- $d_6$ , although in certain cases addition of pyridine- $d_5$  ensured that the salts remained in solution. For a given solute, the magnitude of the shift non-equivalence was always greater than that observed using (R)-(+)- $\alpha$ -methoxy- $\alpha$ -(trifluoromethyl)phenylacetic acid (MTPA) or R-mandelic acid as a solvating agent.<sup>5</sup> Moreover, these other agents tend to form

**Table 1.** Chemical Shift Non-Equivalence for the (S)-OAM Salts of Racemic Chiral Amines and  $\beta$ -Amino Alcohols, 1-10<sup>a</sup>

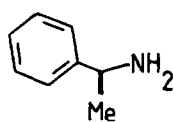
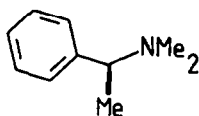
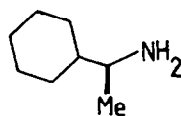
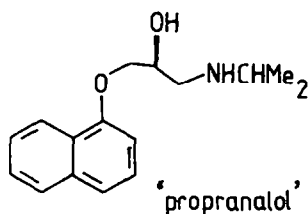
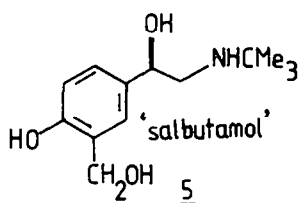
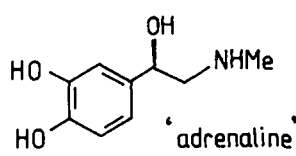
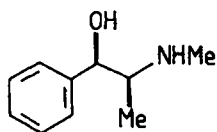
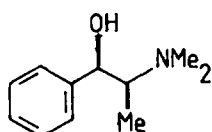
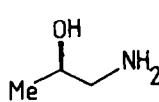
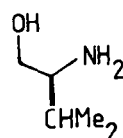
Compound	Resonance Observed	$\Delta\delta$ (ppm)	Solvent
<u>1</u>	CH <sub>3</sub>	0.063	C <sub>6</sub> D <sub>6</sub>
	CH	0.075	C <sub>6</sub> D <sub>6</sub>
<u>2</u>	CH <sub>3</sub>	0.058	C <sub>6</sub> D <sub>6</sub>
	CH	0.061	C <sub>6</sub> D <sub>6</sub>
<u>3</u>	CH <sub>3</sub>	0.102	C <sub>6</sub> D <sub>6</sub>
	CH	0.142	C <sub>6</sub> D <sub>6</sub>
<u>4</u> <sup>b,d</sup>	CH	0.017	C <sub>5</sub> D <sub>5</sub> N/C <sub>6</sub> D <sub>6</sub> (1:1)
<u>5</u> <sup>c</sup>	CH <sub>2</sub>	0.017	C <sub>5</sub> D <sub>5</sub> N
<u>6</u> <sup>d</sup>	CH	0.018	C <sub>6</sub> D <sub>6</sub>
<u>7</u> <sup>b</sup>	NCH <sub>3</sub>	0.060	CDCl <sub>3</sub>
<u>8</u>	NCH <sub>3</sub>	0.040	C <sub>6</sub> D <sub>6</sub>
	CH	0.053	C <sub>6</sub> D <sub>6</sub>
<u>9</u>	CH	0.020	C <sub>6</sub> D <sub>6</sub> /C <sub>5</sub> D <sub>5</sub> N(2:1)
	CH <sub>3</sub>	0.021	C <sub>6</sub> D <sub>6</sub> /C <sub>5</sub> D <sub>5</sub> N(2:1)

<sup>a</sup> Spectra were recorded at 298 K and 250 MHz.

<sup>b</sup> Using (R)-OAM.

<sup>c</sup> Simplified by simultaneous irradiation of the adjacent CH.

<sup>d</sup> Simplified by simultaneous irradiation of adjacent CH<sub>2</sub>.

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diastereoisomeric salts, which are often soluble only in polar solvents (methanol, dimethylsulphoxide) in which the ion-pairs are solvent separated and  $\Delta\delta$  tends to zero.

By observing the sense of chemical shift non-equivalence for a range of known enantiomeric compositions, the absolute configuration of the solute may be correlated with chemical shift. This information may then be used to assign the absolute configuration of the solute, within a related series of compounds. The sense of the shift non-equivalence is the same, for example, for 1, 2 and 3 and for 7 and 8. Such observations concur with similar findings in other diastereo-isomeric salt systems,<sup>5</sup> although the related series should be cautiously defined.

The magnitude of the observed non-equivalence,  $\Delta\delta$ , is a complex function of solvating agent and solute structure, solvent, temperature and in certain cases solute enantiomeric composition. The solvating agent (R)-OAM incorporates anisotropic phenyl and carbonyl functionality which are desirable elements for optimizing chemical shift non-equivalence.<sup>3,6</sup> The temperature variation of  $\Delta\delta$  has been examined more closely for (R)-OAM and compound 1 in  $\text{CDCl}_3$ , and is illustrated in Figure 2. There are two factors contributing to the observed temperature dependence. As the temperature is lowered, there will be a preferential population of specific lower energy conformations. With compound 1, as temperature decreases the methyl group doublet due to  $[(\underline{\text{S}})-\underline{\text{1}}]^+[\underline{\text{R}}-\text{OAM}]^-$  shifts to lower frequency relative to all other resonances indicating that, on average, this group spends more time in a magnetically shielded environment. The relative shift of the methyl doublet in  $[(\underline{\text{R}})-\underline{\text{1}}]^+[\underline{\text{R}}-\text{OAM}]^-$  remains approximately constant, however. Such behaviour, which has been defined previously in related systems,<sup>6</sup> accounts for the linear dependence of  $\Delta\delta$  with temperature in the range 248–288 K. Above 288 K,  $\Delta\delta$  tends to a limit, representing the intrinsic shift non-equivalence of the two diastereoisomeric complexes. Although lowering the temperature

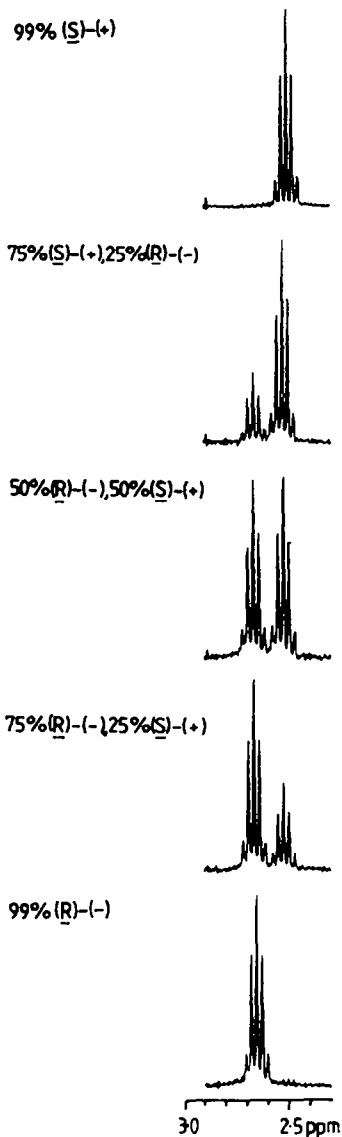


Fig. 1.  $^1\text{H}$  NMR spectra (298 K,  $\text{C}_6\text{D}_6$ ) for diastereoisomeric complexes of 3 with (R)-OAM, observing the CH proton in 3 as a function of enantiomeric composition.

restricts the solvent choice, it is a useful method for those systems where  $\Delta\delta$  may be very small at room temperature. In the case of 1 with (R)-OAM,  $\Delta\delta$  was also sensitive to the enantiomeric composition of the solute (Table 2). Indeed there is a linear dependence between  $\Delta\delta$  and enantiomeric composition, which is mirrored in the behaviour of the [1/(S)-OAM] system. Such behaviour has been reported previously<sup>4</sup> and is consistent with a minimal degree of ion-pair aggregation in the concentration range studied (0.002 to 0.1 M). It may be attributed to an inequality of the dissociation constants for the two diastereoisomeric complexes. Although this effect was only observed with 1 as a solute (and may be associated with systems showing the non-linear temperature dependence observed in Figure 2)  $\Delta\delta$  may be maximised by the choice of R or S-OAM as the solvating agent.

In conclusion, the commercially available solvating agents (R)-OAM and (S)-OAM are convenient, accurate and effective solvating agents for the *in situ* NMR determination of the enantiomeric purity of chiral amino-alcohols and amines. They are to be preferred over mandelic acid or MTPA, and will augment the use of chiral shift or derivatising agents for these analyses.

Table 2. Variation of Chemical Shift Non-Equivalence with Enantiomeric Composition and Solvent for the OAM Salts of 1

Enantiomeric Composition of <u>1</u> %	Solvent (298 K)	$\Delta\delta$ (ppm)
75 <u>R</u> , 25 <u>S</u> <sup>a</sup>	C <sub>6</sub> D <sub>6</sub>	0.130
	CDCl <sub>3</sub>	0.140
50 <u>R</u> , 50 <u>R</u> <sup>a</sup>	C <sub>6</sub> D <sub>6</sub>	0.097
	CDCl <sub>3</sub>	0.096
25 <u>R</u> , 75 <u>S</u> <sup>a</sup>	C <sub>6</sub> D <sub>6</sub>	0.066
	CDCl <sub>3</sub>	0.054
75 <u>R</u> , 25 <u>S</u> <sup>b</sup>	CDCl <sub>3</sub>	0.050
	CDCl <sub>3</sub>	0.094
25 <u>R</u> , 75 <u>S</u> <sup>b</sup>	CDCl <sub>3</sub>	0.140

<sup>a</sup> Using (R)-OAM

<sup>b</sup> Using (S)-OAM

#### EXPERIMENTAL

Proton NMR spectra were recorded on a Bruker AC-250 (250.13 MHz) spectrometer. The temperature was maintained at  $\pm 1^\circ\text{C}$  using the Bruker temperature unit, previously calibrated using 100% methanol. The limit of detection for the assay of enantiomeric purity using this method was determined to be  $< 1\%$ .

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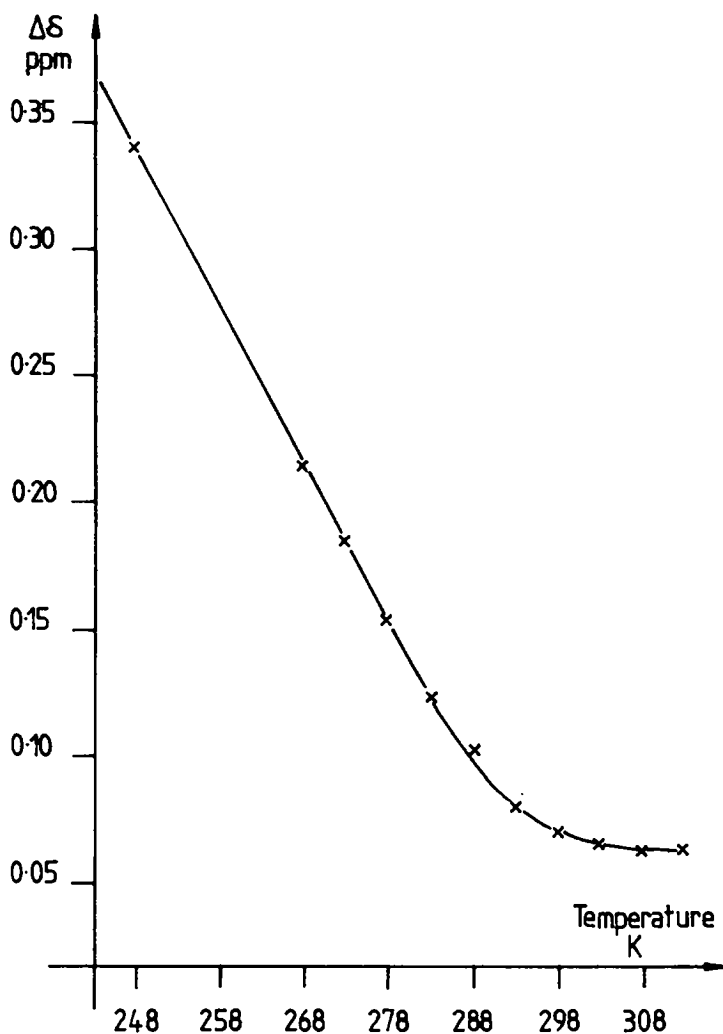


Fig. 2. Temperature Variation of  $\Delta\delta$  for (R)-OAM and (+)1 (250 MHz,  $\text{CDCl}_3$ ).

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